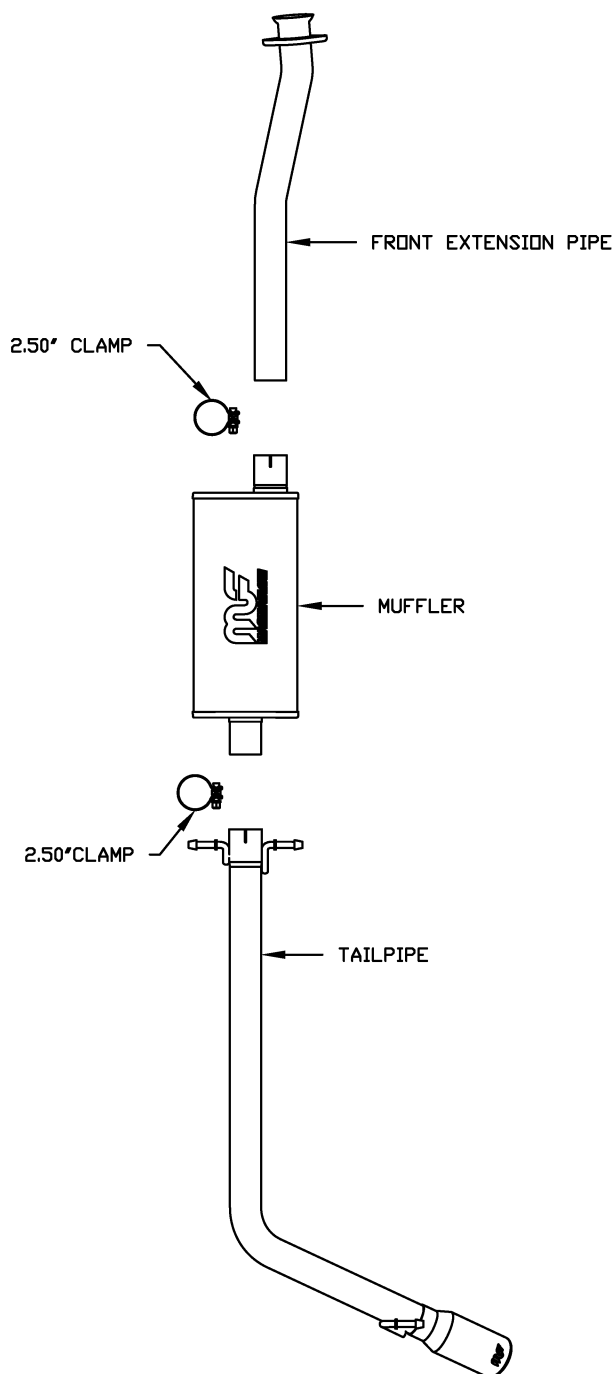


### 2001-2003 FORD EXPLORER SPORT TRAC - 6CYL, 4.0L



**Warning:** When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To begin removal of the OEM exhaust system, you will need to cut the tailpipe off about 1" behind the muffler. You will also need to temporarily unbolt the passenger side swaybar linkage (See diagram 2). Remove the tailpipe from the OEM rubber insulators. Do not damage the rubber insulators, as they will be reused for mounting the new system. Unbolt the front muffler extension from the catalytic converter at the 2-bolt flange, and remove the muffler from the OEM rubber insulators. Do not discard the OEM fasteners as they will be reused in mounting the new system.

**Step 2:** Install the new front extension pipe by bolting it to the catalytic converter using the OEM fasteners. Install the muffler by sliding the inlet end over the end of the front extension pipe, and loosely clamp with one of the supplied clamps. Install the tailpipe by sliding the outlet end of the muffler into the tailpipe, then fit the welded hangers into the OEM rubber insulators.

**Step 3:** With all components still loose, adjust the new system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" clearance between the exhaust tip and any body to avoid heat related bodywork damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs) Inspect all fasteners after 25-50 miles of operation, and re-tighten if necessary.

Technical support: 1-800-959-9226 ext. 4500

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

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(DIAGRAM 2)



"STABILIZER LINK-TO-FRAME"  
BOLT TORQUE SHOULD BE  
44 - 59ft-lbs.

"STABILIZER-TO-LINK" NUT  
TORQUE SHOULD BE  
50 - 68ft-lbs.

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MAGNAFLOW Performance Exhaust - 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688

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